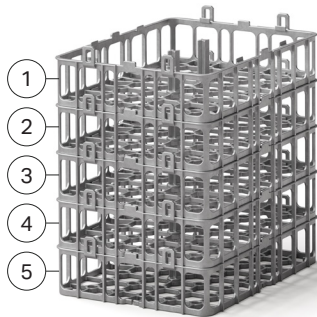


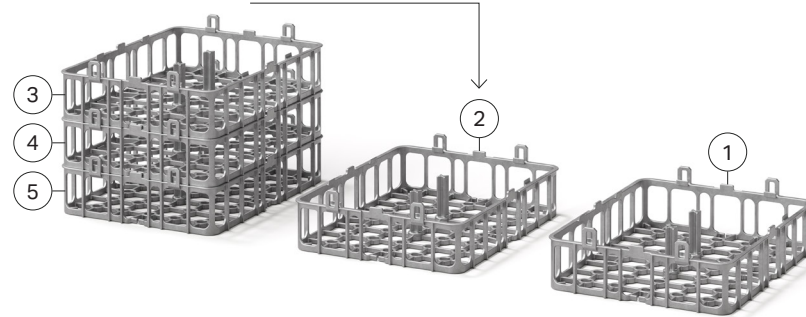
# Maximize Your Basket Life Stacking Protocol

Rotating heat-treat baskets in a circular stacking sequence—ensuring each basket cycles through the top position—is essential to maintain uniform heat exposure and prevent inward distortion. This practice promotes consistent material properties, extends basket life, and ensures repeatable, high-quality heat treatment results. Follow the steps below to implement this rotation protocol effectively.

**Step 1 – Loaded Stack**



**Step 2 – Unload Station**



**Step 3 – Unloaded Stack**



**Step 4 – Loading & Re-Stacking**



**Step 5 – Loaded Stack**

